

## **AMENDMENTS TO THE SPECIFICATION**

Please replace Paragraph [0031] with the following paragraph rewritten in amendment format:

**[0031]** Another removal of material is introduced at the interfaces (corner portions) between each of the side faces 242 thereby forming angled faces 254 therebetween, and between each of the side faces 242 and the front face 244 thereby forming a front slope 256 therebetween. The angled faces 254 and the front slope 256 eliminate sharp edges within the square drive head 232.